



Paper sheets and rolls are engineered for optimum performance when sanding metal, wood, composites and painted surfaces. The sheets are packed in protective packaging to eliminate waste and permit easy, neat storage.

Categories: All purpose, wood sanding, stearted (non-loading), waterproof, and heavyweight

Applications: Light-duty metal sanding, primer sanding, defect removal from painted surfaces, filler sanding, sanding and finishing of composites and fiberglass, bare wood sanding, sanding between sealer coats

Size Range: Full Sheets, Cut Sheets, File Strips and Rolls

Grit Range: 36 – 2500

Abrasive Grain: Ceramic Alumina, Zirconia Alumina, Aluminum Oxide, Silicon Carbide, and Garnet

Paper Weights: Heavyweight – E; Lightweight – A and D

Machine Used:



MATERIAL-TO-PRODUCT RECOMMENDATION GUIDE

	BEST Highest Productivity – Lowest Total Cost	BETTER Excellent Blend of Performance & Price	GOOD Consistent Performance – Low Initial Price
Unfinished Metal	Original Performance A275	–	Gold Reserve A296, PB273
Primed / Painted Surfaces / Between Coats	Original Performance A275	Durite A475	Gold Reserve A296, PB273
Fiberglass / Composites	Original Performance A275	Durite A475	Gold Reserve A296, PB273
Bare Wood	Original Performance A275	–	Garnet A511, Garnet A513, Garnet A514
Clear Coat Sanding	Black Ice T214, Black Ice T401	–	TufBak T461
Sealer Sanding	Original Performance A275	Durite A475	Gold Reserve A296, PB273
Lacquer Sanding	Black Ice T214, Black Ice T401	Blue-Bak T414	TufBak T461
Wet Sanding	Black Ice T214, Black Ice T401	Blue-Bak T414	TufBak T461
Paint Stripping	Original Performance A275, ProSand A259PS	Durite A475	A290
All Purpose Dry Sanding	Original Performance A275, ProSand A259PS	–	A212, A213, A211

APPLICATION/GRIT RECOMMENDATION GUIDE

COARSER (STOCK REMOVAL)										FINER (FINISHING)											
36	40	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500
Roughing to Intermediate				Intermediate to Finishing										Fine Finishing							
																Ultra Fine Finishing					

RECOMMENDED BACKING WEIGHT

	H-WT	F-WT	E-WT	D-WT	C-WT	B-WT	A-WT	
Stiffest / Strongest Most Aggressive Applications								Most Flexible / Lightest Applications

Waterproof Aluminum Oxide and Silicon Carbide 9" x 11" Sheets

NORTON BLACK ICE T214 AND T401 A/O WATERPROOF

BEST CHOICE FOR ALL WET APPLICATIONS

FEATURES

- Black Ice T214: Premium, P-graded, heat-treated aluminum oxide abrasive
- Black Ice T401: Premium, ultra fine (1000 – 2500 JIS graded) silicon carbide abrasive
- Improved resin bond system
- High-strength B-weight high-latex, waterproof paper backing

BENEFITS

- Ultimate cut and life in wet application
- Ultimate finish in wet applications
- Long life in wet applications
- Ultimate flexibility, with wet-curl resistance
- Environmentally stable, resists humidity-caused curling

9 x 11
Paper Sheets



TIER:	BEST	BEST	BETTER	GOOD
BRAND:	Norton	Norton	Norton	Norton
TRADENAME:	BLACK ICE T214	BLACK ICE T401	BLUE-BAK T414	TUFBAK T461
ABRASIVE:	Aluminum Oxide	Silicon Carbide	Silicon Carbide	Silicon Carbide
BACKING WEIGHT:	B-Weight	B-Weight	B-Weight	C-Weight
OTHER:	P-Graded	JIS Graded	ANSI Graded	ANSI Graded

SIZE (W x L)	GRIT	MIN./STD. PKG.	PART #	PART #	PART #	PART #
9 x 11	60	50/250				66261101175
	80	50/250				66261101170
	100	50/250				66261101165
	120	50/250				66261101160
	150	50/250				66261101155
	180	50/250				66261101150
	220	50/250	66261139389		66261139367	
	240	50/250	66261139388		66261139366	66261130331
	280	50/250			66261139365	
	320	50/250	66261139386		66261139364	66261130332
	360	50/250			66261139363	
	400	50/250	66261139385		66261139362	66261130333
	500	50/250	66261139384		66261139361	
	600	50/250	66261139383		66261139360	66261130334
	800	50/250	66261139382			
	1000	50/250		66261139381		
	1200	50/250		66261139380		
	1500	50/250		66261139379		
	2000	50/250		66261139378		
	2500	50/250		66261139377		



Waterproof Sanding Blocks – with “grabbing” power

Dual Density Wet Sanding Block

- No adhesive required: simply wrap a 5-1/2" x 9" (9" x 11" cut in half) sheet around the block
- The dense side is for more aggressive blocking, while the soft side is for color sanding
- Equalizes sanding pressure for fine grit applications



Holey Block

- No adhesive required: simply wrap a 5-1/2" x 9" (9" x 11" cut in half) sheet around the block
- A rugged, semi-rigid, multi-purpose sanding block engineered for flat to medium curved surfaces
- A tactical hole pattern side provides numerous cutting edges to create a 30% faster cut rate
- The plain side provides firmness and a comfortable, easy-to-hold surface

DESCRIPTION	STD. PKG.	PART #
Wet Sanding Block	12	63642503728
Holey Block	8	63642503729